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Surface vanadium compounds in supported vanadium–magnesium catalysts for ethylene polymerization: X-ray photoelectron and infrared diffusion reflectance spectroscopy studies

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Abstract

Adsorption of NO as a probe molecule in infrared diffusion reflectance spectroscopy (DRIFTS) and X-ray photoelectron spectroscopy (XPS) have been used in order to identify surface vanadium species in vanadium–magnesium catalysts (VMC). The presence of V^{3+} and V^{4+} in $VCl_4/MgCl_2$ and V^{4+} in $VOCl_3/MgCl_2$ was shown by XPS and DRIFTS. However, DRIFTS has some limitations due to oxidation of V^{3+} by the reaction with NO; moreover, apparently ions V^{5+} and V^{2+} do not adsorb NO. We have also demonstrated the possible identification of surface ions V^{5+} and V^{2+} in VMC using XPS. Practically in all cases ($VCl_2/MgCl_2$, $VCl_4/MgCl_2$ and $VOCl_3/MgCl_2$) one can see a mixture of vanadium ions in different oxidation and coordination states. © 2000 Elsevier Science B.V. All rights reserved.

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1. Introduction

Vanadium–magnesium catalysts (VMC) belong to the well known $MgCl_2$ -supported Ziegler–Natta catalysts [1–9]. In addition to high activity, supported VMC exhibit interesting features in polymerization and copolymerization of ethylene with α -olefins: (1) VMC produce polyethylene (PE) with broad molecular-weight distribution (MWD) as compared to

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PE obtained with the well known titaniummagnesium catalysts (TMC) [4,8,10,11]; (2) VMC provide a higher copolymerizing reactivity at ethylene/ α -olefins copolymerization in comparison with TMC [4,12,13]. Nevertheless, the state and structure of the active sites of catalysts are not sufficiently understood yet. One promising way to clarify this problem is provided by the application of modern high-performance analytical techniques such as X-ray photoelectron spectroscopy (XPS), Auger electron spectroscopy (SES). Some reports concerning

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the application of these methods for studying the oxidation state of titanium species in TMC have appeared recently [14-18]. Application of these methods in relation to VMC has been mentioned only in a few reports [4].

In this work we used infrared diffusion reflectance spectroscopy (DRIFTS) and XPS to identify surface vanadium species in VMC.

2. Experimental

VCl₂ and VCl₃ powders were supplied by Aldrich and used without any purification.

In order to prepare the catalysts $(VCl_4/MgCl_2 \text{ and } VOCl_3/MgCl_2)$ we used magnesium chloride, obtained via interaction of magnesium powder with butyl chloride at a mole ratio of BuCl/Mg = 3 in heptane at 98°C. The catalysts were prepared by treating the support with excess VCl₄ or VOCl₃ in CCl₄ at room temperature followed by repeated washing with heptane. The VCl₄/MgCl₂ catalyst contains 1.1 wt.%, and VOCl₃/MgCl₂ — 0.88 wt.% of vanadium. Such a method leads to catalysts with high activity [1,10,11].

 $VCl_2/MgCl_2$ and $VCl_3/MgCl_2$ samples were prepared by ball-milling of $MgCl_2$ with respective vanadium compound at room temperature for 10 h. The $VCl_2/MgCl_2$ catalyst contains 0.77 wt.%, and $VCl_3/MgCl_2 - 0.68$ wt.% of vanadium.



Fig. 2. DRIFTS signals NO on VCl₄/MgCl₂ (1.1 wt.% V) surface: (1) VCl₄/MgCl₂, (2) VCl₄/MgCl₂ with 30 Torr NO. (3) VCl₄/MgCl₂ with 35 Torr NO.

IR diffuse reflectance spectra of powder were registered with Bruker IFS-113V (equipped with home made diffuse reflectance accessory) in hermetic cell. Nitrogen monoxide was adsorbed at $5 \div 100$ Torr at room temperature. IR spectra were represented as the Kubelic–Munc function $F(R) = F(R)^{NO} - F(R)^0$; $F(R) = (1 - R)^2/2R$, where *R* is the reflectance coefficient, and $F(R)^{NO}$ and $F(R)^0$ are the function meaning after and before NO adsorption, respectively.

The XPS measurements of all samples were carried out using a VG ESCALAB "High Pressure Electron Spectrometer". The base pressure in the analyzer chamber was typically about 5×10^{-9} Torr. Non-monochromatic MgK α X-ray radiation (1253.6 eV) was used. The pass energy in the hemispherical analyzer was 20 eV for high-resolution spectra and 100 eV for full spectra. The spectrometer energy scale was calibrated with Au4f_{7/2} at 84.0 eV and Cu2p_{3/2} at 932.6 eV. Samples of the catalysts were ground







Fig. 3. DRIFTS signals NO on VCl₃/MgCl₂ (0.68 wt.% V) surface: (1) VCl₃/MgCl₂, (2) VCl₃/MgCl₂ with 80 Torr NO.



Fig. 4. DRIFTS signals NO on $VCl_2/MgCl_2$ (0.77 wt.% V) surface: (1) $VCl_2/MgCl_2$ (2) $VCl_2/MgCl_2$ with 80 Torr NO.

and mounted on a standard holder by means of double-sided adhesive tape.

3. Results and discussion

In the previous work [19] we have determined a possibility of identification of coordinative-unsaturated ions V^{4+} and V^{3+} on VMC surface by DRIFTS method using NO as a probe molecule. The interaction of NO with V^{4+} leads to appearance of two bands at 1776 and 1920 cm⁻¹ in DRIFTS spectra of VMC. We have observed also two bands (1690 and 1840 cm⁻¹) as a result of NO interaction with V^{3+} ions. V^{5+} ions and support (MgCl₂) do not adsorb NO. DRIFTS spectra of NO ad-

Table 1 Data obtained by examining VMC by DRIFTS and XPS

sorbed on VMC are presented in Figs. 1–4. DRIFTS data for VMC are shown in Table 1. It is interesting to compare our previous DRIFTS data with the XPS results.

XPS was used to characterize the surface of VMC. According to XPS data, all catalysts contain Mg, V, Cl and O, Oxygen found in all samples is attributed to the presence of a small amount of crystalline water, strongly bonded to MgCl₂. This water cannot be removed by evacuation under heating and by the reaction with $Al(C_2H_5)_2Cl$ [20]. Two samples, $VCl_4/MgCl_2$ and VOCl₃/MgCl₂, also contain C, which appeared at the stage of MgCl₂ preparation. Most interesting information may be received from XPS observation of the variation in the oxidation state of vanadium species. Decreasing the oxidation state of vanadium was found to induce a chemical shift to lower binding energy of V2p level. V2p level binding energy and the proposed oxidation state of vanadium in VMC are shown in Table 1.

From the analysis of XPS data (Table 1) one can see the presence of two types of vanadium on the surface of VCl₄/MgCl₂ (V³⁺ and V⁴⁺) and VOCl₃/MgCl₂ (V⁵⁺ and V⁴⁺). A part of vanadium is reduced while supporting VOCl₃ and VCl₄. Such reduction was previously

Sample	Vanadium content, wt.%	DRIFTS		XPS	
		$\overline{\nu_{\rm NO}},{\rm cm}^{-1}$	State of vanadium	Binding energy V2p, eV	State of vanadium
VCl ₂ /MgCl ₂	0.77	1790 and 1925	V^{4+}	513.5	V ²⁺
		1853 ^a		515.8	V ³⁺
VCl ₃ /MgCl ₂	0.68	1705 and 1850	V ³⁺	515.8	V ³⁺
		1790 and 1925	V^{4+}		
VCl ₄ /MgCl ₂	1.1	1695 and 1840	V ³⁺	515	V ³⁺
		1783 and 1925	V^{4+}	516.5	V ⁴⁺
V0C1 ₃ /MgCl ₂	0.88	1790 and 1925	V^{4+}	516.5	V^{4+}
		1850 ^a		517.3	V ⁵⁺
$V_2O_3^b$				515.7	V ³⁺
VO ₂ ^b				516.3	V^{4+}
VOCI ^b				516.4	V^{4+}
$V_2O_5^b$				517.4	V ⁵⁺

^a This value of vibration frequencies may be associated with V⁴⁺-NO [24].

^b XPS data for vanadium oxides were obtained from Ref. [23].

demonstrated for VOCl₂/MgCl₂ by ESR-spectroscopy [19]. As proposed, the composition of samples VCl₂/MgCl₂ and VCl₂/MgCl₂ satisfies the requirements. DRIFTS spectroscopy data well agree with XPS in the case of $VCl_4/MgCl_2$ and VOCl₃/MgCl₂. At the same time, DRIFTS fails in determining the $VCl_3/MgCl_2$ and $VCl_2/MgCl_2$ composition. The presence of V⁴⁺ on the catalysts surface in the case of VCl₂/MgCl₂ and VCl₂/MgCl₂ may be associated with a secondary process of NO interaction with vanadium ions. Most probably the reaction results in oxidation of V^{3+} ions. This reaction is well known for vanadium oxides [21,22]. Such reaction leads to the formation of V^{4+} ions being registered in DRIFTS spectra VMC.

According to these results, one can see the importance of XPS and DRIFTS spectroscopy for studying VCl₄/MgCl₂ and VOCl₃/MgCl₂. We have shown the variability of the VCl_n/MgCl₂ system. Catalysts VCl₄/MgCl₂ and VOCl₃/MgCl₂ always contain a mixture of vanadium ions in different oxidation and coordination states.

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